

Wrapper speed (parts per minute)	Hour	Day	Week	Month	Year
10	500	4,000	20,000	80,000	940,000
15	750	6,000	30,000	120,000	1,410,000
20	1,000	8,000	40,000	160,000	1,880,000
25	1,000	10,000	50,000	200,000	2,350,000
30	1,500	12,000	60,000	240,000	2,820,000
35	1,750	14,000	70,000	280,000	3,290,000
40	2,000	16,000	80,000	320,000	3,760,000
50	2,500	20,000	100,000	400,000	4,700,000
60	3,000	21,000	120,000	480,000	5,640,000
70	3,500	28,000	140,000	560,000	6,580,000
80	4,000	32,000	160,000	640,000	7,520,000
90	4,500	36,000	180,000	720,000	8,460,000
100	5,000	40,000	300,000	800,000	9,400,000
110	5,500	44,000	220,000	880,000	10,340,000
120	6,000	48,000	240,000	960,000	11,280,000
150	7,500	60,000	300,000	1,200,000	14,100,000
160	8,000	64,000	320,000	1,280,000	15,040,000
180	9,000	72,000	360,000	1,440,000	16,920,000

Above figures are based on

50 minute hour

8 hour day

5 day week

4 week month

47 week per year